Start Date: 6/8/2010 Start Qty: 400 Cust Item ID: Required Date: 6/10/2010 Req'd Qty: 1.00 Customer: Reference: Approvals: Process Plan: We Date: 6/6/8/8 Tooling: Date: Stop Work Center ID Description: Set Up/ Run Hours Tool ID Tool # Plan Accept Reject Reject Number Date: Sequence ID/ Run Hours Tool ID Tool # Plan Accept Reject Reject Number Date: Number Nor Revision Nbr D4020 A Shear Memo 1-Cut as per Dwg D4020 Memo OOO SAO 10-06-09 Memo OOO SAO 10-06-09												
Reference: Approvals: Process Plan: \(\frac{\text{NW}}{\text{D}} \) Date: \(\frac{\text{D}}{\text{D}} \) Date: \(\frac{\text{Stop}}{\text{Up}} \) Date: \(\frac{\text{Stop}}{\text{Up}} \) Date: \(\frac{\text{Stop}}{\text{Up}} \) Date: \(\frac{\text{D}}{\text{Up}} \) Date: \(\te												Page
Approvals: Process Plan: W Date: O-6-8 Tooling: Date: Stop WC Date: SPC (Y/N): Date: Stop Work Center ID Description Set Up/ Run Hours Tool ID Tool # Plan Accept Reject Reject Run Hours Accept Reject Run Hours Revision Nbr Draw Nbr Revision Nbr Date: Set Up/ Run Hours Date: Stop Reject Reject Run Hours Revision Nbr Revision Nbr Date: Shear Shear	Revision ID: Item Name: Start Date: Required Date:	Mesh (350 Base 6/8/2010	Start Qty: 2.00		Accept	Cust Item I]	s	-		
Work Center ID Description Run Hours Code Qty Qty Number Draw Nbr Revision Nbr D4020 A FLOW WATER JET Shear Memo 1-Cut as per Dwg D4020 QC Memo O.00 O.00 A O.00 O.	Approvals:								P			
D4020 A FLOW WATER JET Shear Memo 1-Cut as per Dwg D4020 QC5- Inspect part completeness to step on W/O Memo 0.00 OOO OOO OOO OOO OOO OOO O	•					Tool ID	Tool#		-	-	•	Insp. Stamp
FLOW WATER JET Shear Memo 1-Cut as per Dwg D4020 QC5- Inspect part completeness to step on W/O Memo O.00 O.0	Draw Nbr	Rev	ision Nbr							·:		
FLOW WATER JET Shear Memo 1-Cut as per Dwg D4020 QC5- Inspect part completeness to step on W/O Memo 0.00 SAO 10-06-09 10 QC5- Inspect part completeness to step on W/O Nemo 0.00 SAO 10-06-09 10 Coluctor	D4020	A								•.		
Memo 0.00 Sioluclo7	Shear		Memo	per Dwg D4020		10-06-0	> 9			· ••		
Semin's Country				pleteness to step on W/O	Side	clo7			(42)			· <u> </u>

120

Packaging

Packaging

Identify as per dwg & Stock Location:

Memo

0.00

0.00

Dart Aerospace Ltd

	-											
W/O:			WORK ORDER CHANGES									
DATE	STEP	PR	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		

Part No	:	PAR #:	Fault Cate	gory:	NCR	: Yes I	No DQ	A:	_ Date: _			
	Re	esolution:	Disposition	1:	QA:	N/C Clo	sed:		Date:			
NCR:			WORK ORDE	R NON-CONFORM	ANCE	(NCR)					
DATE	STEP Description of NC				ction B			cation	Approval	Approval		
DAIL		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector		
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NOTE: Date & initial all entries

W	nrk	Or	der	ID:	59610
- ▼ ▼	VIN	\mathbf{v}	ucı	w	SZUIV

Tuesday, June 08, 2010 3:23:01 PM



Page 2

Item ID:

D4020-7

Accept

Setup Start

Stop



Revision ID:

Item Name:

Mesh (350 Basket Short, Lid)

Start Date:

Required Date: 6/10/2010

6/8/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



Date: SPC (Y/N):

Date:

Stop



Sequence ID/

Work Center ID

QC:_

Operation Description

QC21- Final Inspection - Work Order Release

Set Up/ Run Hours

Tool ID Tool # Plan

Accept Qty Code

Reject Qty

Reject Number

Insp. Stamp

130

Quality Control

Memo

0.00

0.00

"HIV 10-61 71

Dart Aerospace Ltd

W/O:			WC	RK ORDER CHANG	GES					
DATE	STEP	PR	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Resolution:			Disposition	n:	QA:	N/C Clo	sed:		Date: _	
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DATE	STEP	Description of NC				tion B Verific			Approval	Approval
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NOTE: Date & initial all entries

Picklist Print

Tuesday, June 08, 2010 3:23:01 PM

Work Order ID: 59610

Parent Item: D4020-7

Parent Item Name:

Mesh (350 Basket Short, Lid)

Comments:

IPP RevA: new issue DD 09.11.26 verified by:EC

per dwg revA 10.03.15 verified by:EC



IPP Rev:B as

Start Date: 6/8/2010

Required Date: 6/10/2010

Start Qty: 1.00

Required Qty: 1.00

10-06-00

Component Item ID/ Item Name M304EX0.75-16F

Replacement Mfg/ Item ID Purch Purchased

Primary Bin Item Location No

Last Location

Route Seq ID 100

Unit of Measure sf

Qty on Qty per Kit Total Hand 1,008.518

8.4578

Issued Otv 8.902947

Qty

Date Issued

Status

Page 1



Expanded Metal Flat SS

Loc Code

Location Loc Qty MAT 1008.517953 114399 39.542 114594 17.5382 114744 131.437753 114809 500 114853 320

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES									
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No: PAR #: Resolution:		Fault Categ	jory:	NCR: Yes	No DQ	A:	_ Date: _					
		Disposition):	QA: N/C (QA: N/C Closed:							
NCR:				R NON-CONFORM								
DATE	STEP	Description of NC		Corrective Action Sec	ection B Verificatio			Approval A	Approval			
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Secti		Chief Eng	QC Inspector			
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D4020-5: 95.25 D4020-7: 56.00 C # 59610 21.75 2.00 1.25 D4020-7 D4020-5 25.00 44.66 9 D4020-5 MESH (350 BASKET LONG, LID) (LOCAL SECTION MESH SHOWN FOR CLARITY)

(LOCAL SECTION MESH SHOWN FOR CLARITY)

DESIGN	AJ5	DART AEROSPACE LTD					
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA					
CHECKED	9	DRAWING NO. REV. A					
MFG. APPR.	是	D4020 SHEET 2 OF 4					
APPROVED	JAP	TITLE SCALE					
DE APPR.	-##	350 BASKET MESH (BASE) NTS					
DATE 10 (3 04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PROVATE AND CONFIDENTIAL AND IS SUPPLED ON THE EXPRESS CONCIDENT THAT IT IS					

6) IDENTIFICATION: N/A
7) WEIGHT-5: 0.80 Ibs APPROX
-7: 4.49 Ibs APPROX
8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06.

5) BREAK SHARP EDGES: N/A 6) IDENTIFICATION: N/A

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED

5

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W/O:			W	ORK ORDER CHANG	ES			
DATE	STEP	PRO	PROCEDURE CHANGE				Approval Chief Eng / Prod Mgr	Approval QC Inspector
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			,					
Part No:	· <u> </u>	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA:	Date: _	
Resolution: Disposition:							Date: _	
NCR:		. \	WORK ORD	ER NON-CONFORMA	ANCE (NCR) ,		
DATE	STEP	Description of NC			on B	Verificatio	n Approval	Approval
:		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries